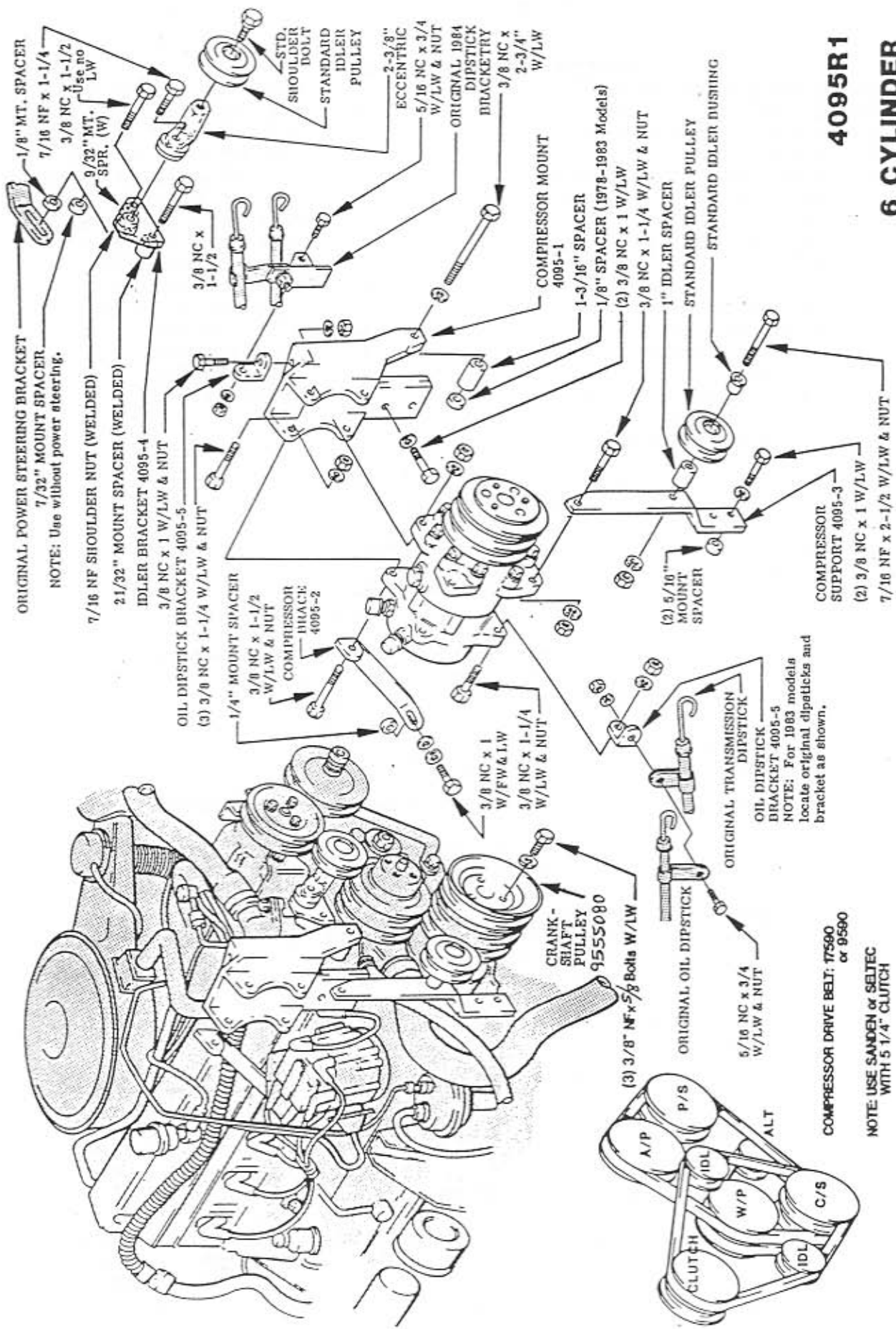


PART # 15250-VCB



COMPRESSOR DRIVE BELT: 17590 or 9590
NOTE: USE SANDEN or SELTEC WITH 5 1/4" CLUTCH

4095R1
6 CYLINDER

4.1 LITER (250 CUBIC INCH)
WITH OR WITHOUT AIR PUMP
WITH OR WITHOUT POWER STEERING

CHEVROLET
& GMC VAN

PACKING LIST 4095 R-1

| | | | |
|---|------------------------------|----|------------------------|
| 1 | 4095-1 Compressor Mount | 1 | 5/16" NC x 3/4" Bolt |
| 1 | 4095-2 Compressor Brace | 3 | 3/8" NF x 5/8" Bolts |
| 1 | 4095-3 Compressor Support | 5 | 3/8" NC x 1" Bolts |
| 1 | 4095-4 Idler Pad | 5 | 3/8" NC x 1-1/4" Bolts |
| 1 | 4095-5 Oil Dip Stick Bracket | 3 | 3/8" NC x 1-1/2" Bolts |
| 1 | 9555080 Crankshaft Pulley | 1 | 3/8" NC x 2-3/4" Bolt |
| 2 | Std. Idler Pulleys | 1 | 7/16" NF x 1-1/4" Bolt |
| 2 | Std. Shoulder Bolts | 1 | 7/16" NF x 2-1/2" Bolt |
| 1 | 2-3/8" Eccentric | 1 | 5/16" Lockwasher |
| 1 | Std. Shoulder Bushing | 15 | 3/8" Lockwashers |
| 1 | 7/32" Mount Spacer | 1 | 7/16" Lockwasher |
| 1 | 1/4" Mount Spacer | 1 | 5/16" NC Nut |
| 2 | 5/16" Mount Spacers | 6 | 3/8" NC Nuts |
| 1 | 1" Idler Spacer | 1 | 7/16" NF Nut |
| 1 | 1/8" Idler Spacer | 1 | 17590 or 9590 |
| 1 | 1/8" Mount Spacer | | |
| 1 | 1-3/16" Idler Spacer | | |

INSTALLATION INSTRUCTIONS

Use Sanden or Seltec with 5-1/4" Clutch

1. Disconnect battery. Remove grill assembly.
2. Remove fan shroud and fan assembly.
3. Install 9555080 C/S pulley, using hardware shown on schematic.
4. Using mount and schematic as a guide, remove necessary bolts from engine.
5. Loosely install compressor mount to engine. Check schematic for proper location of bolts and spacers. Note spacers to be used on 1978-1983 models. Tighten all bolts uniformly and securely.
6. Loosely install compressor brace behind distributor, using hardware noted on schematic.
7. Install compressor to mount and brace, using hardware noted. Tighten brace and compressor uniformly and securely.
8. Install compressor support, using hardware noted on schematic. Tighten uniformly and securely.
9. Install oil dip-stick bracket to compressor trunnion as shown. Install OEM oil dip-stick bracket and transmission dip-stick bracket to the add on bracket. Check schematic for the proper hardware and position of brackets.
10. Install idler pad to the left side of engine, below thermostat housing. Check schematic for proper bolts and spacers.
11. Loosely install idler assembly to idler pad. Check schematic for proper hardware.
12. Install idler pulley to compressor support, using hardware noted on schematic.
13. Replace fan assembly.
14. Adjust alternator and power steering bolts to proper tension and tighten securely.
15. Install compressor drive belt around clutch, both idler pulleys and c/s pulley. Adjust to proper tension and tighten eccentric securely.
16. Replace fan shroud and grill assembly. Connect battery.

CAUTION: BEFORE RELEASING VEHICLE TO CUSTOMER-Check all Radiator Hoses, Heater Hoses and Oil Lines to be sure there is proper clearance of Compressor, Compressor Mount and Compressor Clutch.